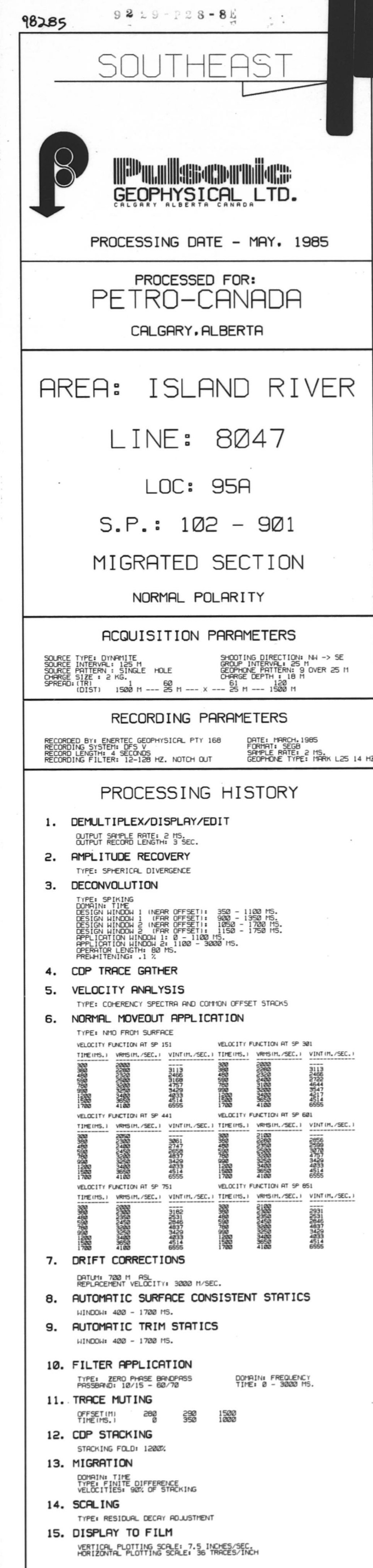




STACKING FOLD CHART

